

Work Order ID 145403 - 2

145403

Page 1

Friday, May 06, 2016 8:01:38 AM

Item ID: D350-616-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Deck Plate

Stop *NS2*

Start Date: 4/29/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/11/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: ML3

Date: MAY 06 2016

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-616

H

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-616-015
CHG005

MAY 18 2016

DAS
21
9-89

16-05-16
(4)

DAS
27
9-89

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

JUN 18 2016

2
JUN 01 2016

DAS
8
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.12

Quality Control

DAS
27
9-89

JUL 18 2016

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145403

Page 2

Item ID: D350-616-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Deck Plate

Stop

NS2

Start Date: 4/29/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/11/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-616-015
Location: 40028

fs029

2

*DAS
27
9-59*

JUL 18 2016

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.40

*DAS
21
9-59*

JUL 18 2016

Quality Control

SA 7/18/16

Picklist Print

Friday, May 06, 2016 8:01:41 AM

Page 1

Work Order ID: 145403

145403

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 4/29/2016

Required Date: 5/11/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21
 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @
 CHG005 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2344 *D2344* Deck Plate Aft 3AS 27 9-89		Manufactured	No			110	Each	1.0000	1	4			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST225A				1					
				136128				1					
D2348 *D2348* Wearplate (Key Way) 3AS 27 9-89		Manufactured	No			110	Each	26.0000	4	16			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST0006				26					
				140080				26					
D2353 *D2353* Stiffener 3AS 27 9-89		Manufactured	No			110	Each	25.0000	1	4			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST224B				1					
				120290				1					
				ST225A				24					
				142842				24					

JUN 01 2016

Picklist Print

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Page 2

Work Order ID: 145403

145403

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 4/29/2016

Required Date: 5/11/2016

Start Qty: 4.00

Required Qty: 4.00

D2364

Manufactured No

110

Each

4.0000

1

D2364

Deck Plate Fwd

**

4
145432 X2 S4

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST225A

4

136102

4

D2365

Manufactured No

110

Each

19.0000

2

D2365

Wearplate Pip Pin

**

8

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST006

19

140037

6

142809

13

D2369-1

Manufactured No

110

Each

14.0000

1

D2369-1

Locator Plate

**

4

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

st225b

14

137136

5

142833

9

D2369-3

Manufactured No

110

Each

7.0000

1

D2369-3

Locator Plate

**

4

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST225A

7

140248

7

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Shop Packet Print

Page 2

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Work Order ID: 145403

145403

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 4/29/2016

Required Date: 5/11/2016

Start Qty: 4.00

Required Qty: 4.00

D4780-041 Manufactured No

110 Each 8.0000 1 4

D4780-041

Fwd Cover Mounting Bracket Assembly

**

DAS
28
6 9-89
9-89

Location

Loc Qty

Loc Code

ST125

8

140150

2

143443

6

110 Each 0.0000 1 4

D5387-041

Manufactured No

D5387-041

Aft Cover Mounting Bracket Assembly

**

144552

DAS
28
6 9-89
9-89

D5388-1

Manufactured No

D5388-1

Stub Cover

**

145218 X 3

(1X) B 146673

DAS
28
6 9-89
9-89

Location

Loc Qty

Loc Code

prelim

2

142125

2

110 Each 1,816.000 25 100

MS20426AD4-5

Purchased No

MS20426AD4-5

RIVET

**

Location

Loc Qty

Loc Code

GA

1316

m133751

1316

ST312

500

m133751

500

DAS
28
6 9-89
9-89

JUN 6 1 2016

100

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Shop Packet Print

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Picklist Print

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Page 4

Work Order ID: 145403

145403

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 4/29/2016

Required Date: 5/11/2016

Start Qty: 4.00

Required Qty: 4.00

MS20426AD4-6

Purchased

No

110

Each

2,931.000

25

100

MS20426AD4-6

Rivet

**

DAS 6 28
4.89 9.89

Location

Loc Qty

Loc Code

GA

1014

M128812

16

M133234

998

ST311

1917

M134502

1917

100

MS20426AD5-7

Purchased

No

110

Each

1,007.000

6

24

MS20426AD5-7

RIVET

**

DAS 3 28
1.89 9.89

Location

Loc Qty

Loc Code

ST311

1007

M133922

1007

24

MS20426AD5-8

Purchased

No

110

Each

179.0000

6

24

MS20426AD5-8

RIVET

**

DAS 6 28
1.89 9.89

Location

Loc Qty

Loc Code

ST311

179

4533

179

24

MS20601-AD4W2

Purchased

No

110

Each

150.0000

15

60

MS20601-AD4W2

Rivet

**

DAS 6 28
1.89 9.89

Location

Loc Qty

Loc Code

ST308

48

m133577

2

m133922

46

WA003

102

m126975

9

m134134

93

14

JUN 01 2016

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Page 5

Work Order ID: 145403

145403

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 4/29/2016

Required Date: 5/11/2016

Start Qty: 4.00

Required Qty: 4.00

MS20601-AD4W3

Purchased

No

110

Each

309.0000

30

120

DAS

DAS

MS20601-AD4W3

134762

\$

28

9-89

9-89

Rivet

Location

Loc Qty

Loc Code

LG001

10

m132551

10

ST308

299

m133922

99

m134370

200

MS21042L3

Purchased

No

110

Each

1,726.000

6

24

DAS

DAS

MS21042L3

\$

28

9-89

9-89

Nut

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

701

m133790

3

m134360

698

ST303

925

m134039

12

m134360

313

m134634

600

MS24693-C273

Purchased

No

110

Each

105.0000

6

24

DAS

DAS

MS24693-C273

\$

28

9-89

9-89

SCREW

Location

Loc Qty

Loc Code

ST287

105

m133031

5

m133790

100

JUN 01 2016

24

Friday, May 06, 2016 8:01:42 AM

Shop Packet Print

Page 5

Picklist Print

Friday, May 06, 2016 8:01:42 AM

Page 6

Work Order ID: 145403

145403

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 4/29/2016

Required Date: 5/11/2016

Start Qty: 4.00

Required Qty: 4.00

MS24693-C48

Purchased

No

110

Each

458.0000

22

88

MS24693-C48

SCREW

DAS 6 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST287

458

m133790

58

m133990

400

14 28 9-89

MS35207-263

Purchased

No

110

Each

88.0000

8

32

MS35207-263

Screw

DAS 6 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST271

88

m134039

88

32 28 9-89

NAS1149D0363J

Purchased

No

110

Each

2,248.000

13

52

NAS1149D0363.J

Wzsher

DAS 6 28 9-89 JUN 01 2016

DAS 27 9-89

Location

Loc Qty

Loc Code

GA

518

m134055

518

ST260a

1000

m134676

1000

ST263

730

m134606

730

52 28 9-89

REFERENCE ONLY

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

H

H

H

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	MB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	